

 **NOTE:** Inspect the bearing cup bores and retaining ring grooves. Remove any rust or other surface irregularities.

 **NOTE:** Center bearing U-joint shown in illustration, others similar.

Clean and inspect the U-joint bearing cup surfaces.



DISASSEMBLY AND ASSEMBLY > DRIVESHAFT UNIVERSAL JOINT > ASSEMBLY

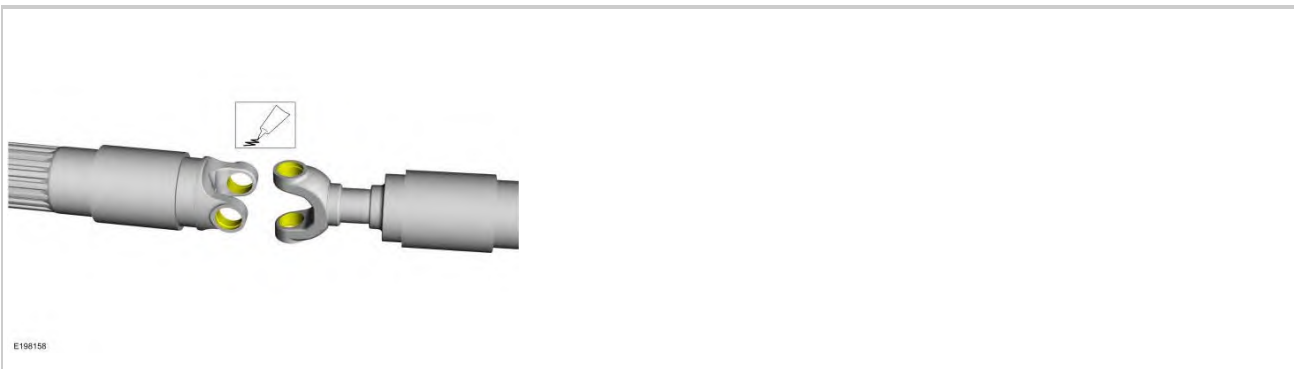
 **NOTE:** Install the U-joint kits as complete assemblies only. Do not mix components from other U-joint kits.

1.

Lube the U-joint bearing cup bores.

Material

: Premium Long-Life Grease / XG-1-E1 (ESA-M1C75-B)



2.



NOTE: The tripod bearing cup needle bearings need to be in the correct position.

Using the special tool, install the new U-joint spider and bearing cups into the driveshaft yoke.

Use Special Service Tool: 205-086 (T74P-4635-C) Installer/Remover, C-Frame and Screw.



3.

Install the new bearing cup snap rings into the driveshaft yoke grooves.



4.



NOTE: Driveshaft to rear axle flange yoke U-joint shown in illustration, others similar.

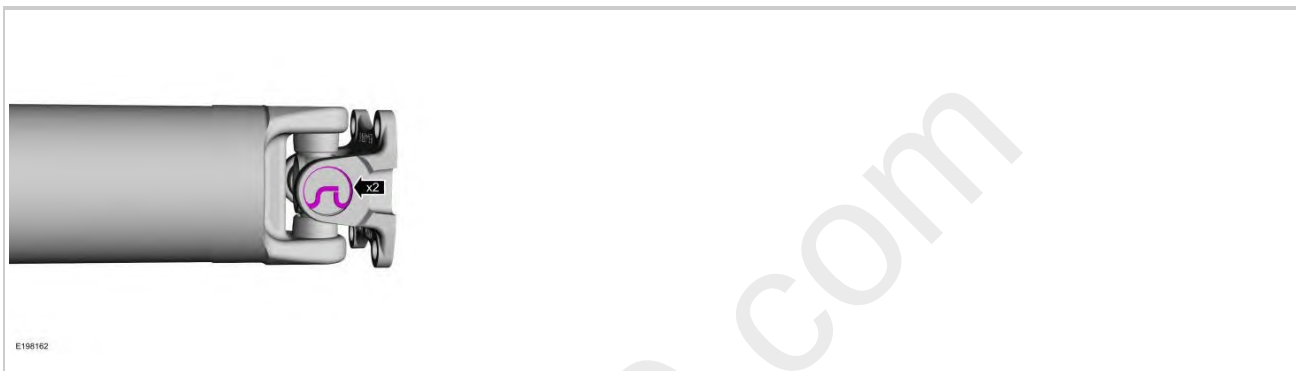
Using the special tool, install the new bearing cups on the opposite side of the driveshaft slip yoke.

Use Special Service Tool: 205-086 (T74P-4635-C) Installer/Remover, C-Frame and Screw.



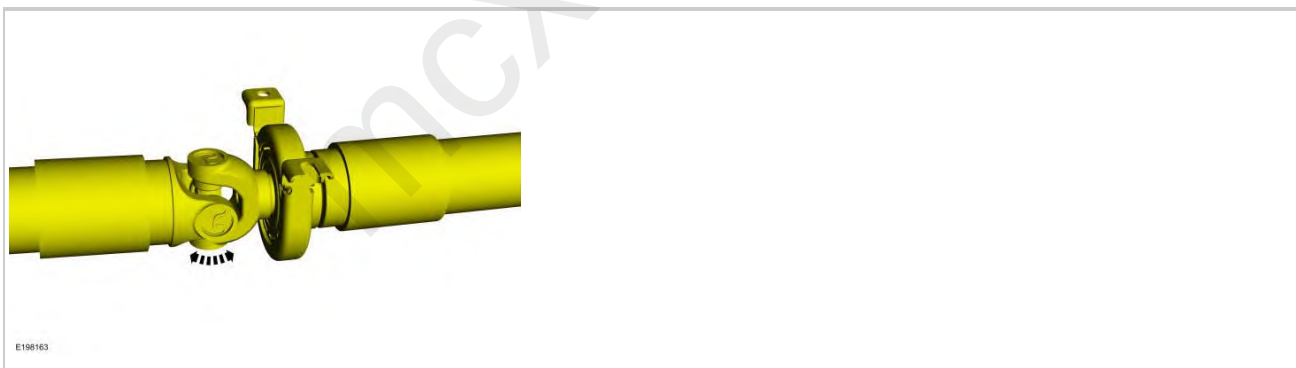
5.

Install the new bearing cup snap rings into the driveshaft yoke grooves.



6.

Rotate the driveshaft yoke to make sure the U-joints are free to rotate easily, without binding, before installing the driveshaft.



7.

Install the driveshaft. REFER to: Rear Driveshaft .